An investigation into the disaster prevention and mitigation strategies for prefabricated shear wall constructions

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Abstract. As an important part of modern construction engineering, prefabricated shear walls are widely used at home and abroad. Because of its unique design concept and construction method, this structure can significantly improve the seismic performance and structural stability of buildings. However, the connection mode of the prefabricated shear wall has a direct influence on its overall mechanical performance, the rationality of the joint structure, and the construction quality and efficiency. Taking prefabricated shear wall as the research object, this paper systematically summarizes the research progress of shear wall connection structure. Through the analysis of several common connection types and construction methods, their respective advantages and disadvantages and application range are revealed. At the same time, the factors affecting the seismic performance of the composite shear wall are further discussed, and the seismic performance, bearing capacity and energy consumption of the joint are analyzed in detail.

Keywords: Disaster prevention and control; node connection; assembly type; shear wall; seismic performance.

1 Introduction

With the advancement of building industrialization and the growing popularity of the green building concept, prefabricated building structure has gradually become a research hotspot in the field of civil engineering because of its advantages of high efficiency, environmental protection and energy saving. At present, prefabricated shear walls have been applied to some extent at home and abroad, especially in some earthquake-prone areas, and their seismic performance has been fully verified.

Compared with the prefabricated shear wall, the traditional shear wall has a higher self-weight and rigidity, which is not conducive to the energy dissipation of the building itself under the action of an earthquake, and it is difficult to repair the structure when it is damaged. In order to solve this difficulty, many scholars at home and abroad try to

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change the connection method to improve the energy consumption, ductility, and earthquake resistance of the specimen. Yan Guiyun[1]et al. studied the seismic performance of steel connected prefabricated shear wall with repairable earthquake damage. Meng Bao[2]et al. improved the design of the new energy-dissipating plate, which effectively improved the bearing capacity, deformation and energy dissipation capacity of the steel frame node under earthquake and continuous collapse conditions. Fan Yujiang[3]et al. tested the seismic performance of this new prefabricated shear wall with energy dissipation and shock absorption through the combination of loading test and numerical simulation of finite element software. Wu Dongyue[4]et al. proposed a large-size reinforced cogging prefabricated shear wall, which resists the joint shear force and adversely affects the seismic performance of the prefabricated shear wall. Wu Zhiping[5]et al. used perforated plug welding to connect the connecting parts of anchor plates, webs, end plates and stiffener plates with anchor ribs with prefabricated shear wall members to test and study the seismic performance.

The common connection forms of prefabricated concrete shear walls mainly include: bolted connections, welded connections and other dry connections; Grouting sleeve connection, grouting anchor connection and other wet connections. In this paper, the connection types, new construction methods and related test results of prefabricated shear wall are reviewed in literature, the seismic performance of related specimens is analyzed, and the research direction of seismic performance of prefabricated shear wall connection joints is prospected.

2 Prefabricated shear wall dry connection

The dry connection form can be divided into horizontal connection and vertical connection. The prefabricated shear wall is used vertically for horizontal joints in the upper and lower wall panels, and the horizontal connection is used for vertical joints in the left and right wall panels.

2.1 Bolt connection

Zhong Xun et al. designed two types of prefabricated concrete shear wall specimens connected by box bolts with round holes and square holes in the bottom plate of the box[6] . The ductility of the specimen is good, friction and pin bolt are the main factors affecting the bearing capacity of the horizontal joint, and reasonable design can ensure that the tensile end of the connecting steel frame does not yield during the whole test[7-8]. The joint action of bolts and steel plates can avoid brittle failure, and have high bearing capacity and structural ductility, as well as good energy dissipation and deformation capacity[9].The diameter, pre tension, and flange thickness of high-strength bolts are the main factors affecting the bearing capacity of steel frames[10].

To sum up, through reasonable bolt connection structure design, it has good bearing capacity, ductility and energy dissipation capacity, basically meets the seismic requirements, and can realize the same mechanical properties of prefabricated shear walls and cast-in-place concrete shear walls, fulfill the prerequisites for robust joints and fragile members.

2.2 Solder connection

The both layouts exhibit excellent deformation ability, side resistance performance and energy dissipation ability. Corresponding design formulas are proposed for the two layouts of prefabricated T-shaped dry-type connection shear walls[11] .Zhang Shuyun et al. studied the seismic performance of prefabricated shear walls with concealed column steel welded connections. The results showed that increasing the diameter of the longitudinal reinforcement of the edge members can improve the seismic performance of prefabricated shear walls. When the diameter of the steel bars increases to a certain extent, the bearing capacity of the shear wall increases slowly[12]. All specimens were bending failure, with excellent ductility, energy dissipation capacity, and gradual stiffness degradation. Increasing the axial compression ratio can improve the rigidity and load-bearing capacity of prefabricated shear walls[13].When designing steel box connectors, nuts should be avoided Slipping should also be checked for welding quality in the connection of the steel box, while increasing the horizontal direction Reinforcement can help improve the energy dissipation capacity of columns[14].

In summary, the welded connection prefabricated shear wall has good bearing capacity, basically meets the seismic requirements, and the construction period is short, but to ensure the performance of the joint, a higher welding level is required to ensure the quality of the weld. So connection mode need to be further improved.

3 Seismic Performance Optimization Design of Prefabricated Shear Walls

3.1 Optimization Design of Prefabricated Shear Walls

3.1.1 Model Establishment.

The prefabricated wall is composed of loaded beams, hidden columns, intermediate walls, and bottom beams. The dimensions of the wall are 1900×1000×200, the dimensions of the loaded beam are 1200×300×300, and the dimensions of the bottom beam are 1800×600×400. An axial compression ratio of 0.2 is used.

3.1.2 Material Constitutive Relations.

The ABAQUS finite element software offers a plastic damage model that facilitates the simulation of concrete cracking and crushing, ensuring exceptional convergence and applicability across both static and dynamic analysis scenarios. This enables users to accurately capture the non-elastic behavior of concrete under cyclic loading conditions. Based on the test data of specimen GB2-5-3 and in conjunction with the “Code for Design of Concrete Structures” (GB50010—2010), the concrete material’s strength parameters are listed in Table 1.

Table 1. Main Material Parameters of Concrete

fcu,k/MPa	fck/MPa	ftk/MPa	Ec/MPa	VC
82.37	58.58	3.85	38150	0.2

All concrete is of C40 grade, with a density of 2500kg/m^3, Young's modulus of 3.25×1010N/m^2, and Poisson's ratio of 0.2. All steel components in the test use Q235B steel, with stirrups of HPB300, longitudinal reinforcement of HRB400, steel density of 7850kg/m^3, Young's modulus of 2.1×1011N/m^2, Poisson's ratio of 0.3, and the use of Q235B shims.

3.1.3 Grid Division and Model Loading.

The grid division uses C3D8R for concrete and T3D2 for reinforcement. All connection surfaces are bound, and all steel bars are internally constrained. The wall is highlighted in the grid division, with a partition size of approximately 100mm, while the remaining concrete grid sizes are approximately 400mm.

The finite element simulation uses displacement-controlled loading. Initially, horizontal displacement is cycled in increments of 3mm, with 3 cycles per level, until a displacement of 18mm is reached. Then, the loading is continued with increments of 6mm per level, again with 3 cycles per level, until a maximum displacement of 48mm is reached, based on the test results.

3.2 Finite Element Model Simulation Analysis

3.2.1 Hysteresis Curve Analysis.

The hysteresis curve is full and exhibits good energy dissipation capacity. In the initial stage, the hysteresis curve is approximately linear, with almost no residual deformation, stress, or displacement, indicating an elastic working stage. As the displacement increases, the height and the enclosed area of the hysteresis loop also increase, creating a more complete hysteresis curve. The gradual decrease in the slope of the curve indicates a reduction in the stiffness of the shear wall, whereas the increasingly larger residual deformation observed at the unloading point of the hysteresis loop indicates that the shear wall has progressed into the elastic-plastic stage. After unloading, all test specimens exhibit different degrees of residual deformation and a significant "pinching" phenomenon.

3.2.2 Skeleton Curve Analysis.

In the initial stage of loading, the stiffness of the test specimen degrades rapidly, and the skeleton curve is basically linear, the specimen is currently in the elastic phase, characterized by a gradually inclined skeletal curve towards the horizontal axis with increasing displacement. This slope reduction signifies a decline in the specimen's stiffness, indicating its transition into the plastic deformation stage. Stiffness degradation begins to slow down, and finally, the stiffness degradation curve of the specimen tends towards the horizontal axis. Even after exceeding the maximum elastic-plastic interlayer displacement angle, the skeleton curve continues to exhibit an upward trend, indicating that the bearing capacity escalates alongside the increment in loading displacement, until the specimen ultimately sustains failure. In the late stage of loading, its bearing capacity almost does not increase, but it maintains a stable bearing capacity.

3.2.3 Energy Dissipation Capacity.

The test specimen still exhibits good energy dissipation capacity and has practical significance in actual engineering. As the loading displacement increases, the equivalent viscous damping coefficient of the test specimen also rises, indicating an enhancement in the specimen's yielding reinforcement, concrete or grouting crushing, and overall energy dissipation capacity.

4 Conclusions

Shear walls play an important role in the seismic performance of civil engineering. It is worth emphasizing that when selecting the connection method, we must deeply consider the specific requirements of site conditions, building functions and seismic fortification. Through this method, we can effectively prevent and mitigate disasters in the design and construction process, and reduce the impact of natural disasters such as earthquakes on civil engineering structures.

In this paper, the research results of precast shear wall in recent years are analyzed, and the research progress of the seismic performance of the precast shear wall in different connection forms is emphasized. List the main connections for discussion:

1)The bolt specimen has good bearing capacity, ductility and energy dissipation capacity, and the diameter, pre-tension and flange thickness of the high-strength bolt connected to the steel frame are the main factors affecting the bearing capacity;

2) The structural performance of the welded connection of the specimen is good, but it is not conducive to the energy dissipation effect of the vertical joint, and the welding quality is difficult to ensure, and the concrete and steel bars in the T-shaped shear wall may produce large thermal expansion deformation when the temperature changes, resulting in stress changes in the wall. Long-term thermal expansion may lead to cracks and deformation of the wall, so we propose the following improvement methods:

Preheat the welding parts before welding, so that the heat generated in the welding process is dispersed. Hammering in the hot state during the welding process, hammering between layers, so that the weld is extended, and heat treatment of the welding part after welding, such as overall heat treatment or local heat treatment, can eliminate or reduce the welding residual stress.

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