

Preparation of Activated Carbon from Palm Oil Trunk Using H₃PO₄ as Activating Agent

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ABSTRACT

Activated carbon has been successfully made from oil palm trunk with carbonization temperature of 200°C, held for 60 minutes, and chemical activation at room temperature by flowing H₃PO₄ 15% as an activating agent. The proximate analysis results are yield of 78.9%, moisture of 1.1%, ash content of 4.1%, fixed carbon of 82.1% and iodine number of 761.02 mg/g which SNI standard.

Keyword: activated carbon, oil palm trunk, H₃PO₄.

1. INTRODUCTION

One of biomass wastes not used optimally is oil palm trunk. When not utilized properly, waste oil palm trunk will further will give rise to waste problems. Effort have been done to convert oil palm trunk for the manufacture of activated charcoal¹ or as charcoal^{2,3}. The nature of the brittle wood and its low-calori showless fuel efficiency charcoal.⁴ Activation of oil palm trunk carbon will increase the surface area and adsorbtion capability for utilization of the Activated carbon (AC) produced for the purpose as water treatment adsorbent. The activation process on charcoal in general can be divided into three types, i.e physical, chemical and physicochemical activation. Chemical activation process is done by adding certain chemical compounds on charcoal. The chemical activation of oil palm trunk was reported by using with ZnCl₂ as activating agent⁵. The activation process physically can be done by heating charcoal in a furnace at a temperature between 600- 900 °C⁶. A chemical compound that can be used as activating agent are H₂O, KCl, NaCl, ZnCl₂, CaCl₂, MgCl₂, H₃PO₄, Na₂CO₃ and other mineral salts⁶. H₃PO₄ is was reported for use as activating agent⁷, and the activated carbon obtained could effectively absorb chromium (VI). The aim of this research is to show the use of H₃PO₄ as activating agent for the preparation of oil palm trunk based activated carbon.

2. MATERIALS AND METHODS

The main material used in this study is the palm oil trunk obtained from palm oil mill Selago Makmur Plantation, Dharmasraya, West Sumatra. A solution of iodine (I₂), Sodium Thiosulfate (Na₂S₂O₃.5H₂O), starch, H₃PO₄, distilled water were used as it is. The

prepared oil palm trunk was incorporated into a furnace for carbonization before activation with H₃PO₄ solution of 5, 10 and 15% concentration. Carbonization was performed at temperature 200°C for 60 minutes. Activation was done by submersion and stirring of carbon at 110°C for 60 minutes, and cooling for 24 hours.

3. RESULT AND DISCUSSION

3.1 Result

Table 1. Proximate analysis

No	Product Sample	Yield	Moisture (SNI max 15%)	Ash content (%) (SNI max 10%)	Fixed carbon (SNI min 65 %)	Iodine number (SNI min 750 mg/g)
1	Carbon	56.7	6.9	15.9	62	364,34
2	AC with activating agent H3PO4 5%	75.5	6.1	4.6	76.4	501.25
3	AC with activating agent H3PO4 10%	75.5	5.3	4.2	79.4	599.80
4	AC with activating agent H3PO4 15%	75.5	1.1	4.1	82.1	761.02

3.2 Discussion

1. Carbonization

Carbonization process can be carried out best at 200°C for 60 minutes. At this relatively low temperature of carbonization, the water content and other volatile compounds is assumed to be lost so that the opening of the pores of the carbon start to happen. This process produces pores but they are still relatively limited number. The data of proximate analysis after this carbonization process are then collected including the data after activation as shown in table 1.

2. Activation

The next step is the activation process in which the activation process was done chemically with H₃PO₄ solution with concentration of 5, 10 and 15% stirred at 110°C for 1 hour, and cooled at room temperature for 24 hours. Carbon from oil palm trunks which have been activated was then tested for proximate analysis.

The yield which is mass ratio of the resulting AC and the raw material is in the range of 56-79%. The moisture levels at different variations of concentration of 5, 10 and 15% ranges from 1.1% - 6.9%, which meet the standards set by SNI (Indonesian National Standard) maximum of 10%. The highest concentration of H₃PO₄ activating agent of 15% result in moisture of 1.1%. This is a best result as the higher moisture can reduce the absorption capacity of AC against liquids and gases. The ash content is a substance that remains after burning oil palm trunk and it is in the range of SNI standar.

4. CONCLUSION

The results showed that oil palm trunk can be used as the raw material of carbon manufacture, using carbonization temperature is 200°C with a time of 60 minutes. The activated carbon is obtained best by activation H₃PO₄ with concentrations 15% stirring at 110°C for 1 hour. The AC produced at this condition meets the Indonesian National Standard (SNI), regarding moisture content, ash content, volatile, fixed carbon, and iodine number.

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